

Work Order ID 140809

January 19, 2016 11:35:01 AM

140809

Page 1

Item ID: 646.9810

Revision ID:

Item Name: Deflector

Start Date: 1/19/2016 Start Qty: 6.00

Required Date: 2/16/2016 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan: SU

Date: 20160119

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
646.9800	A

110

0.02

110

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

Billet size: 1.250" X 7.000" X 50.000"

1-Machine per folio FB162

DWG REV: A

FOLIO REV: AA

2- deburr and break all sharp edges

0.09

120

0.00

120

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

646.9810
B140809
REV. A

Rush

*6*4
6

4 0 2116-2-9

4 0 2116-2-9

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER :							

Work Order ID 140809

140809

Page 2

January 19, 2016 11:35:01 AM

Item ID: 646.9810 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Deflector
 Start Date: 1/19/2016 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 2/16/2016 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00				4	0		DAS 08 9-89

130

QC

Quality Control

Memo

0.00

131

131

Hand Finish

Hand Finishing

Memo

CLEAN AND REMOVE ALL PART MARKING

0.00

0.00

DAS
38
9-89

140

140

Outsource4

Outsource process - Anodize

Outsource process-Anodize per QSI017 4.1.10.1

0.00

Memo

Issue P/O to ATG : 31336

18.00

1- Black Anodize as per Dwg 646.9800

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Conformity is required

4

FEB 11 2016

DAS
13
9-89

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : _____							

January 19, 2016 11:35:01 AM

Item ID:	646.9810	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Deflector				Stop	*NS2*
Start Date:	1/19/2016	Start Qty: 6.00	*6*	Cust Item ID:		
Required Date:	2/16/2016	Req'd Qty: 6.00	*6*	Customer:		
Reference:						

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY																																																																																																																											
Environment	☐	Design	☐	Doc/Data	☐	Equip/Tooling	☐	Handling/Pre	☐	Material	☐	Internal Transport	☐	Tribal Knowledge	☐	LOA	☐	Substation	☐	Past Expiry Date	☐	Misidentified	☐	No Re-verification	☐	Operator	☐	Offset/Setup	☐	Supplier	☐	Training	☐	Use for Testing	☐	Poor Information	☐	Rushing	☐	Product Improvement	☐	Process Improvement	☐	Manufacturing Process	☐	Past Due	☐	Pressure/Forced	☐	Bending	☐	Centre Not Concentric	☐	Cracks	☐	Crimp/Kink/Ripple/Wave	☐	Cuffs	☐	Crushing	☐	Heat Treat	☐	Wave/Twist in Tube	☐	Marks/Chatter	☐	Temperature/Cure	☐	Set-up	☐	BOM/Route	☐	Broken/Damage/Defect	☐	Inspection Incomplete/Unqualified	☐	Contamination	☐	Countersink	☐	Cut Too Short	☐	Instructions Incomplete/Unclear	☐	Drill Holes	☐	Power Loss/Surge	☐	Folio/Program	☐	Grain	☐	Weld	☐	Wrong Stock Pulled	☐	Out of Sequence	☐	Off-set	☐	Mislabeled	☐	Fit/Function	☐	Misaligned/off center	☐	Positioned Wrong	☐	Outside Dimensions	☐	Over/Under tolerance	☐	Part Incorrect	☐	Part Lost/Missing	☐	Part Moved	☐	Drawing	☐	Finish	☐	Misread	☐	Turning Sequence	☐
OTHER : _____																																																																																																																															

Work Order ID 140809

January 19, 2016 11:35:01 AM

140809

Page 4

Item ID: 646.9810

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Deflector

Stop ***NS2***

Start Date: 1/19/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 2/16/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.01

Quality Control

MLJ FEB 24 2016

MLJ FEB 24 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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		OTHER : ☐							

Picklist Print

January 19, 2016 11:35:06 AM

Page 1

Work Order ID: 140809

140809

Parent Item: 646.9810

646.9810

Parent Item Name: Deflector

Start Date: 1/19/2016

Required Date: 2/16/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 13/04/01 JFS VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B1.250X07.00 0		Purchased		No			f	0.0000		24.996			

M7075T6B1 250X07 000

7075-T6 BAR 1.25" X 7.000" ORDER PRE CUT TO 50.00"

ORDER PRE CUT TO 50.00"

SL 16-2-9

134164

~~16.7~~ 17.0

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03828

SHEET 1 OF 8

DWG NO. 646.9800

REV: NC

PREPARED BY: B. PETERS

DATE: 03/19/13

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: DEFLECTOR

APPROVED BY:

ENGR.

MFG

QC

EFF:

NEXT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: REVISED CORNER RADIUS, TOLERANCES, AND ADDED INSPECTION DIMENSIONS.

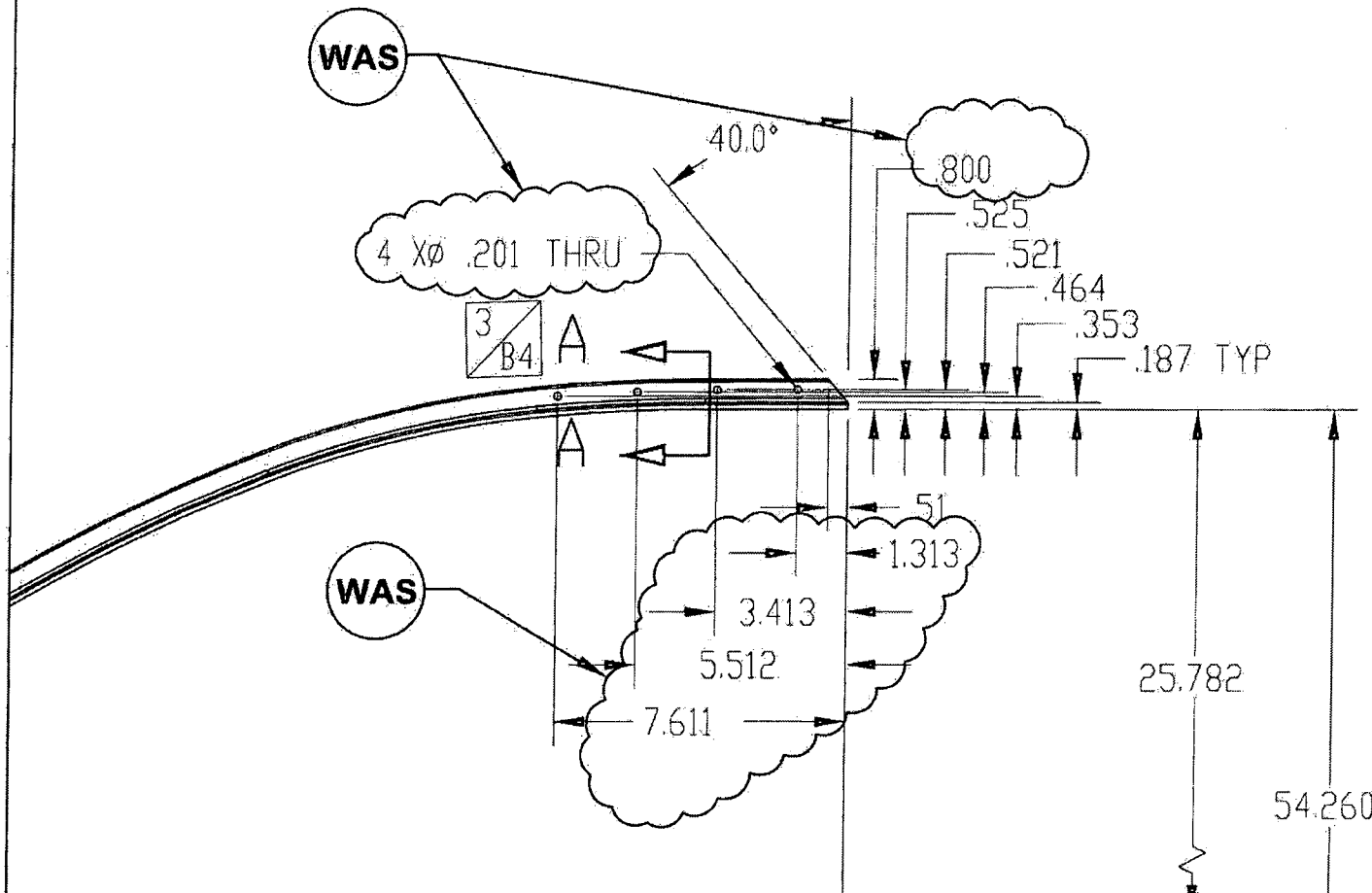
ECR:

D-13-029

SHEET 1, ZONE A5-A6 & B5-B6 WAS:

20160110

S/A -140809

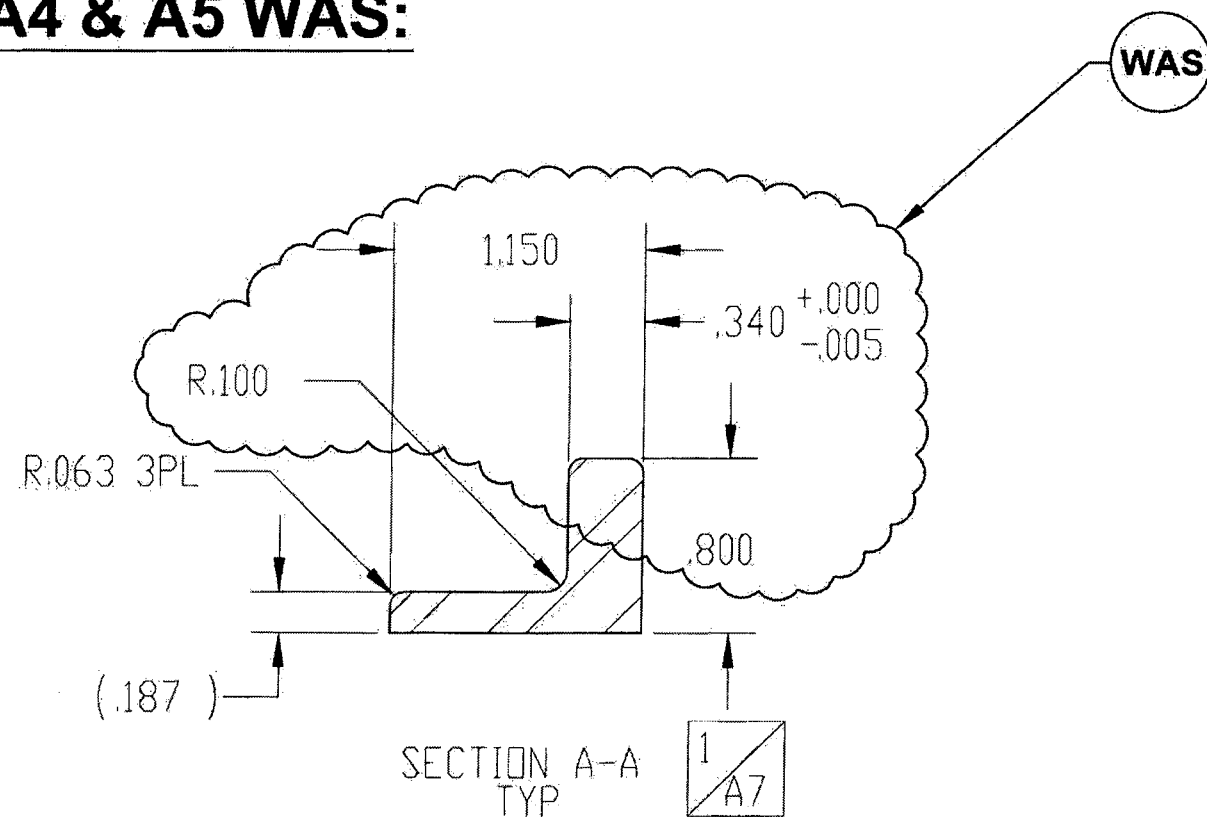


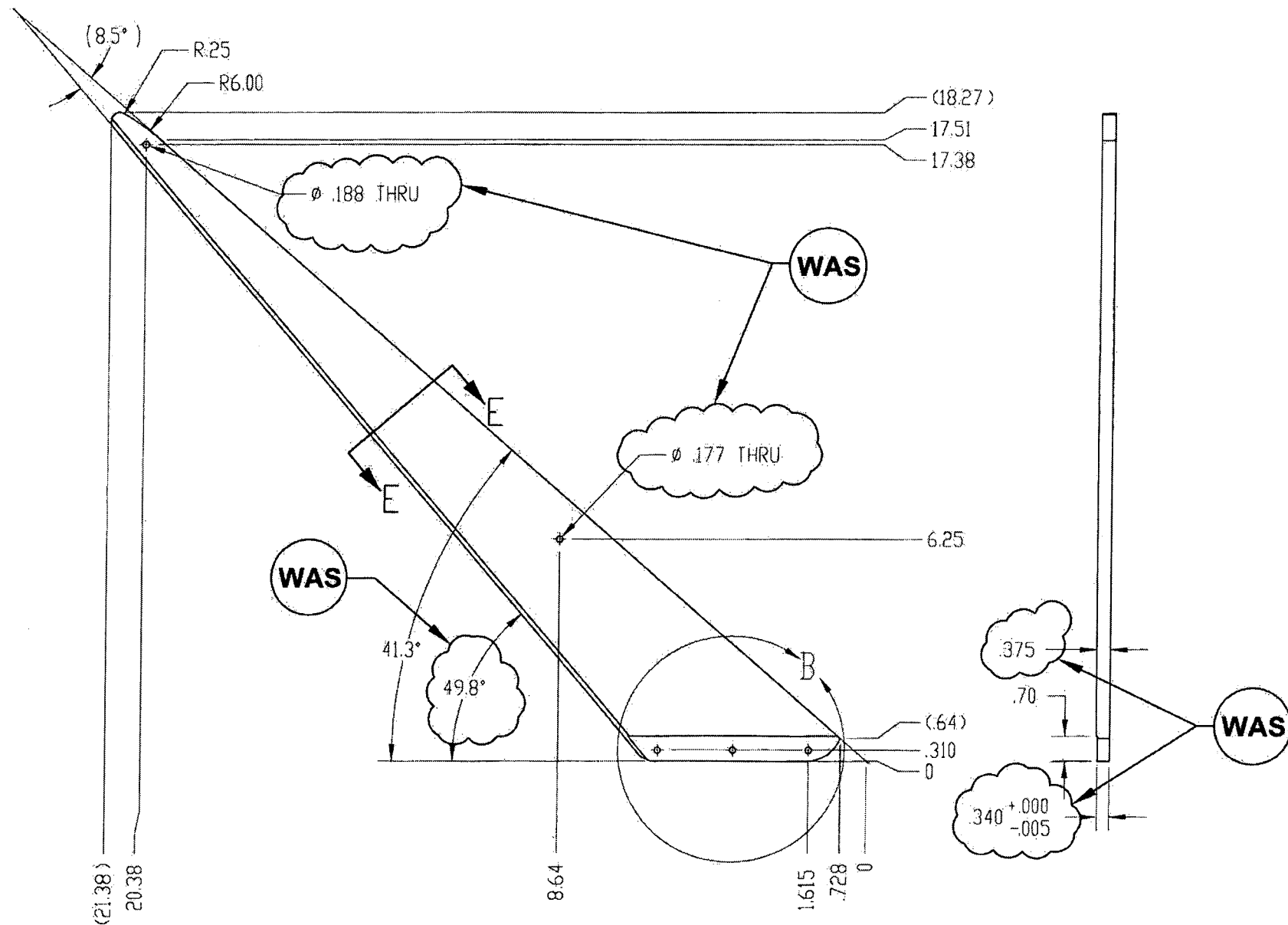
DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM

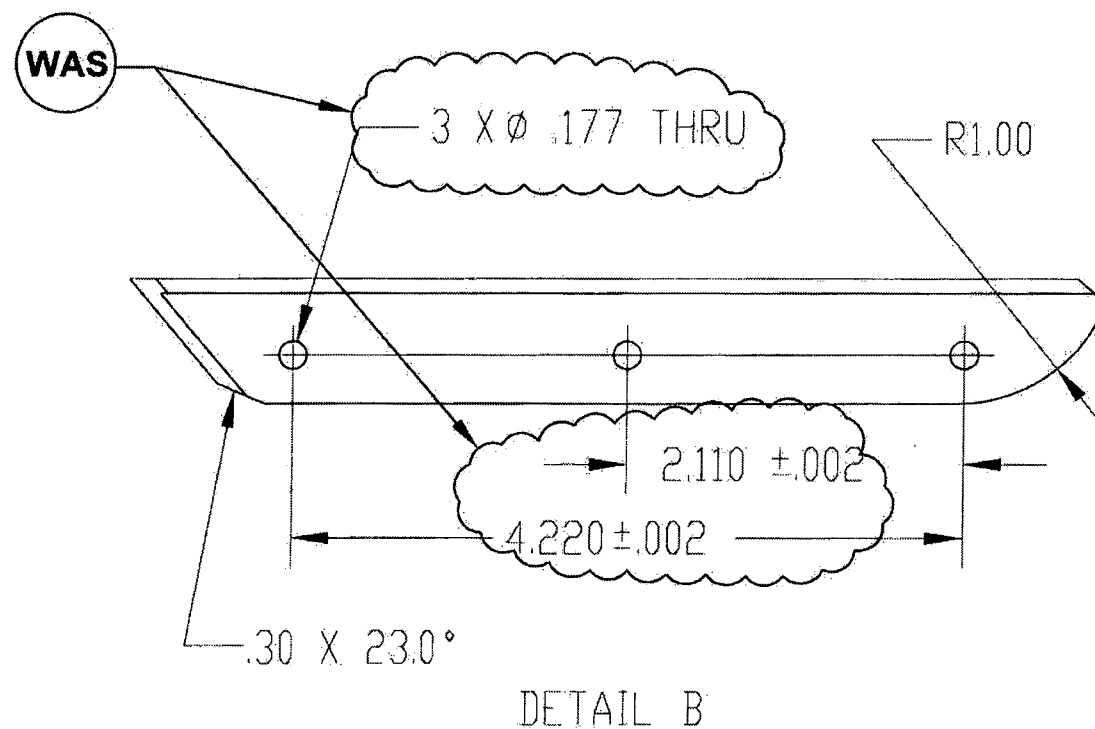
CHANGE CATEGORY
☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED
☐ YES ☒ NO

SHEET 3, ZONE A4 & A5 WAS:

SHEET 4, WAS:

SHEET 4, ZONE C7 & C8 WAS:



Technical drawing of a mechanical part, likely a bracket or arm, showing dimensions and features. The drawing includes a side view and a cross-sectional view.

Side View Dimensions and Features:

- Angle: (5.7°)
- Radius: $R.25$
- Radius: $R6.00$
- Feature: $2 \times \varnothing .188$ THRU
- Feature: $\varnothing .177$ THRU
- Feature: 44.2°
- Feature: 38.5°
- Feature: 4.2°
- Feature: 3.02
- Feature: 4.18
- Feature: 5.02
- Feature: 11.64
- Feature: 11.84
- Feature: (12.63)
- Feature: 0
- Feature: 1.200
- Feature: 2.123
- Feature: 7.74
- Feature: 10.45
- Feature: 18.36
- Feature: (19.36)

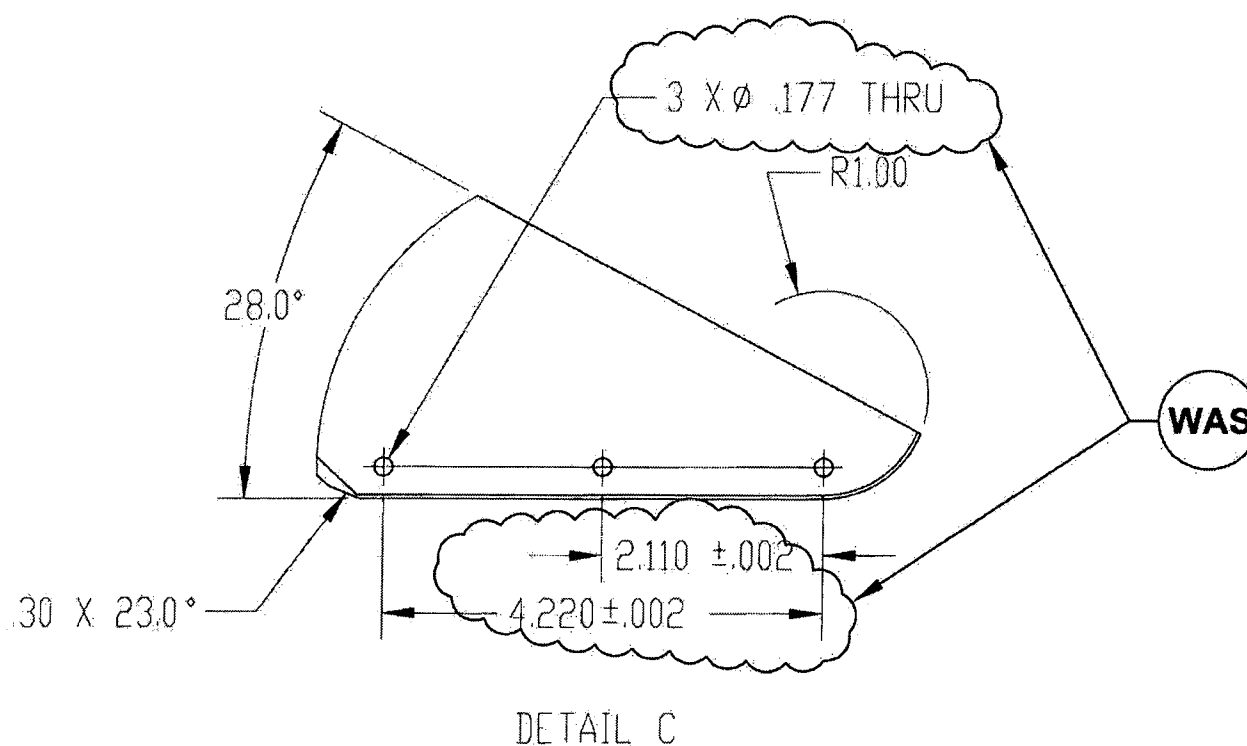
Cross-sectional View Dimensions and Features:

- Feature: $.375$
- Feature: $.70$
- Feature: $.340^{+.000}_{-.005}$
- Feature: 0
- Feature: $.310$
- Feature: $(.64)$

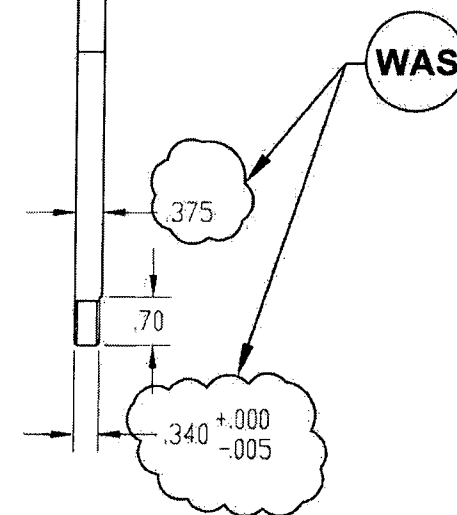
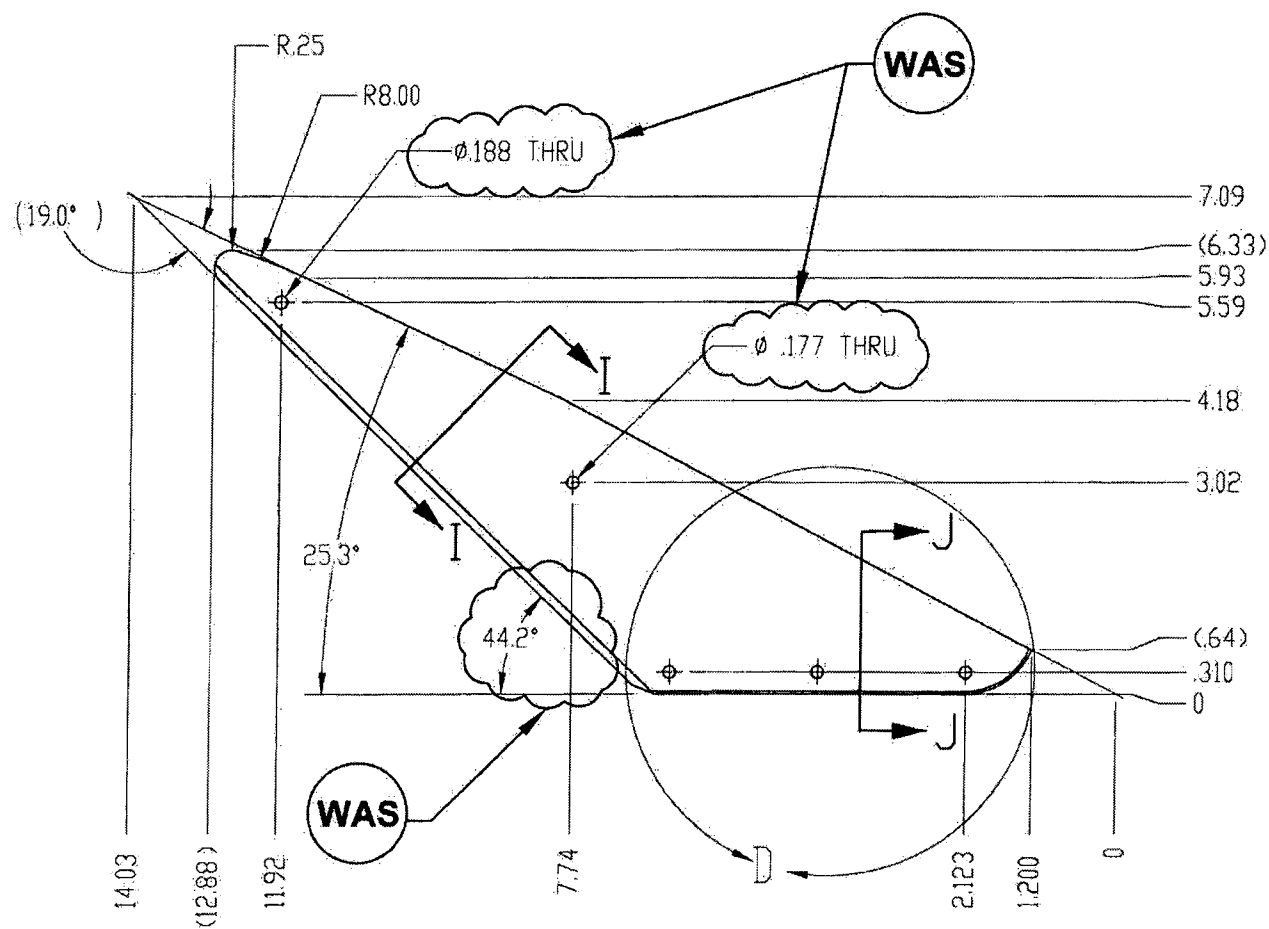
Other Labels:

- WAS
- F
- G
- C

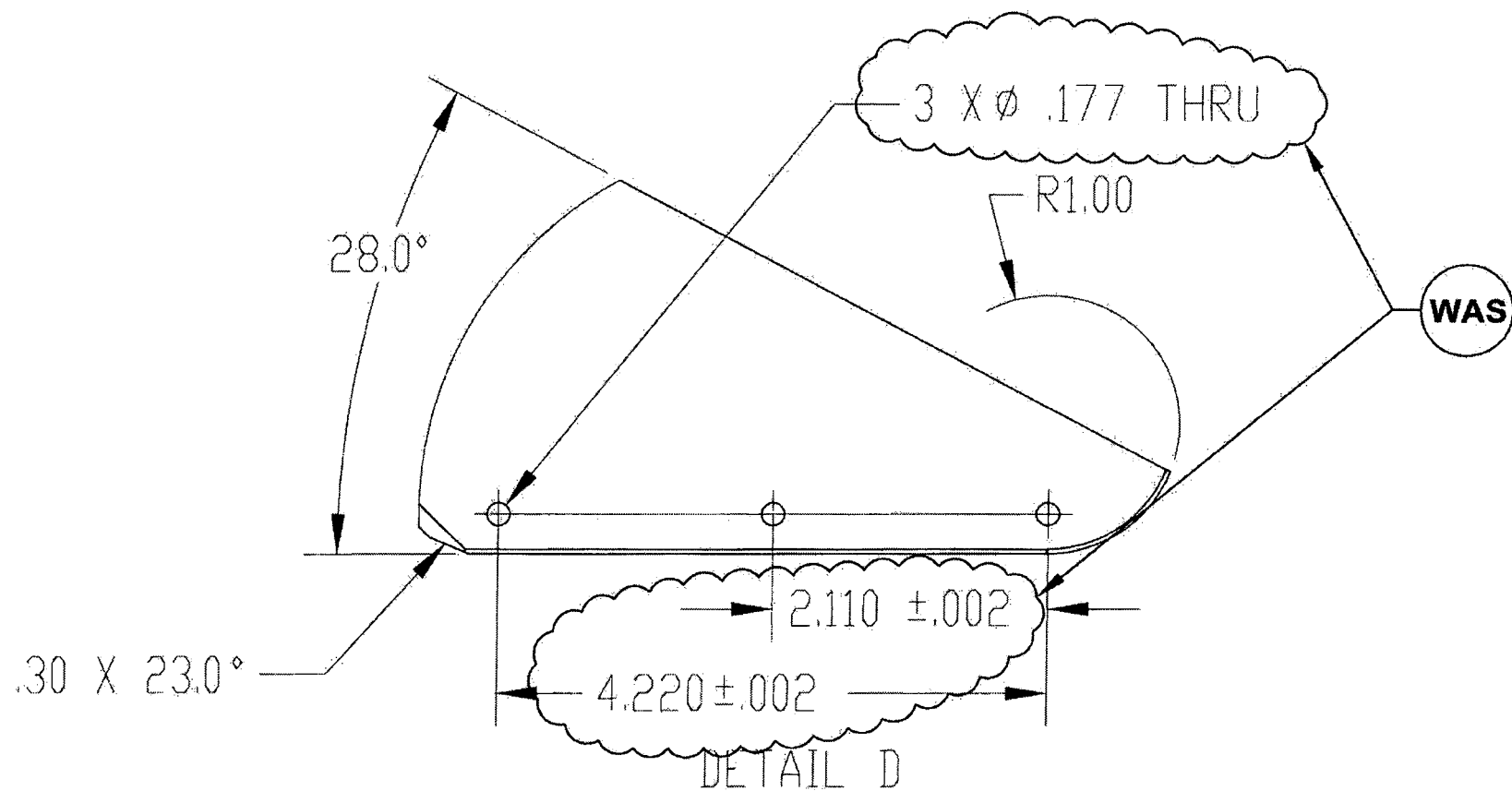
SHEET 5, ZONE C8, D7, & D8 WAS:



SHEET 6, WAS:



SHEET 6, ZONE C6 & D6 WAS:

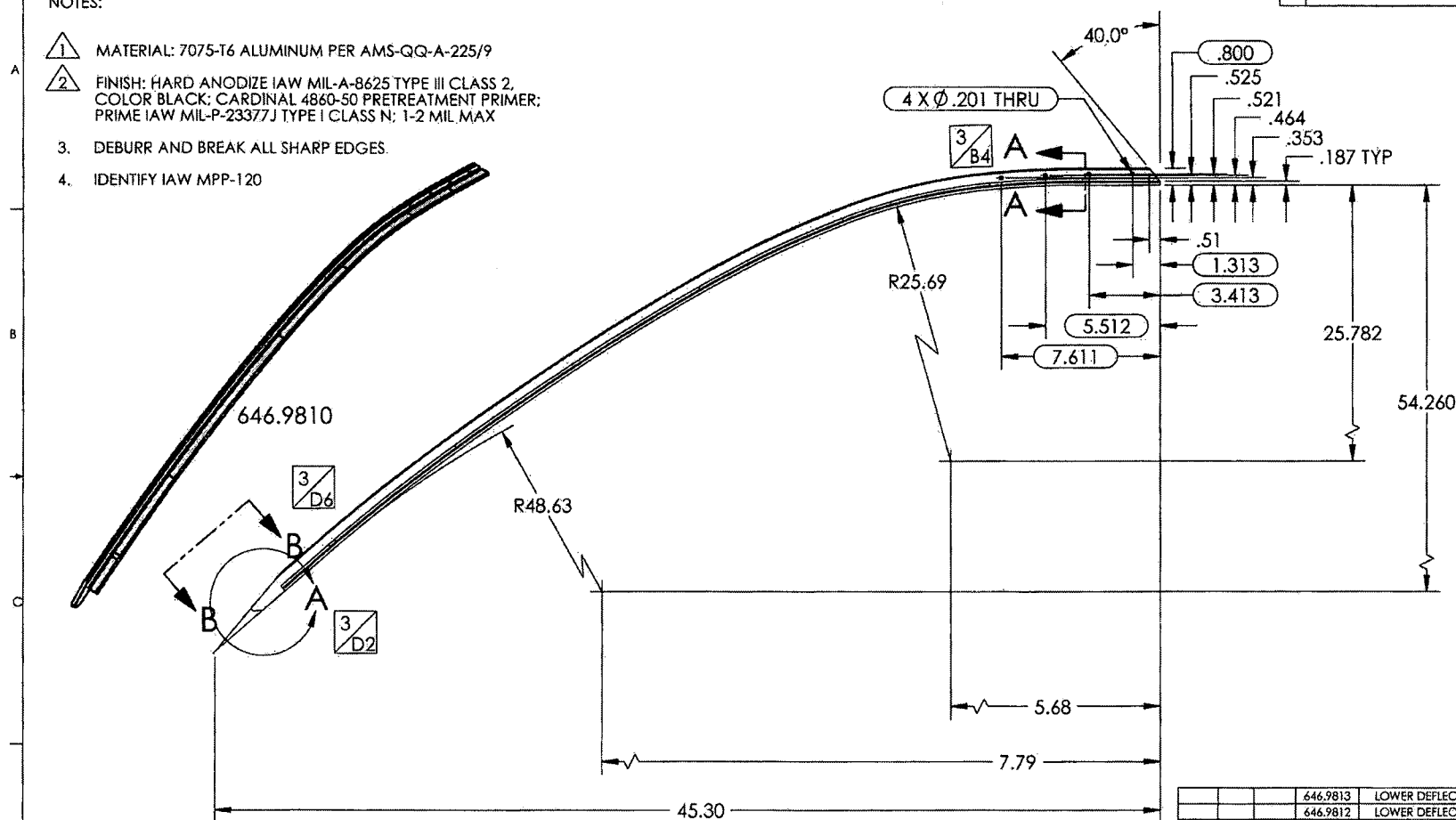


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NOTES:

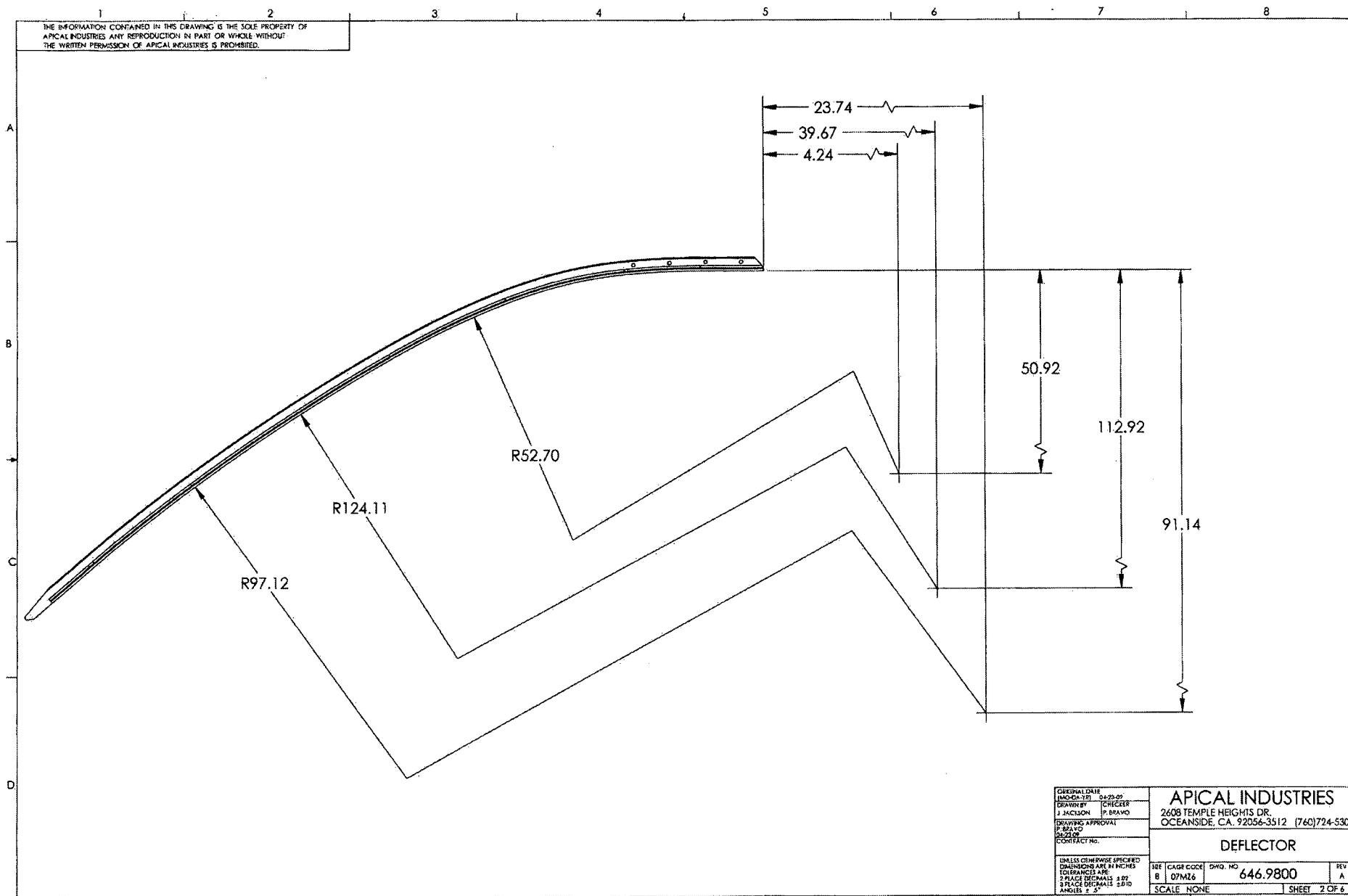
- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	04/23/09	P. BRAVO
2	INCORPORATED ECH 0020	03/19/13	P. BRAVO



FIND #		PART NO.	DESCRIPTION	MATL	SPEC
646.9813			LOWER DEFLECTOR LOW	△	△
646.9812			LOWER DEFLECTOR HIGH	△	△
646.9811			UPPER DEFLECTOR	△	△
646.9810			DEFLECTOR	△	△
QTY		PARTS LIST			
NEXT ASSY (S)		APICAL INDUSTRIES			
646.9500		2608 TEMPLE HEIGHTS DR.			
		OCEANSIDE, CA. 92056-3512 (760)724-5300			
		DEFLECTOR			
		UNLESS OTHERWISE SPECIFIED			
		DIMENSIONS ARE IN INCHES			
		TOLERANCES ARE:			
		2 PLACE DECIMALS ±.02			
		3 PLACE DECIMALS ±.005			
		ANGLES ±.5°			
		SEE CAGE CODE DWG. NO. 646.9800 REV. A			
		SCALE NONE 1 SHEET 1 OF 6			

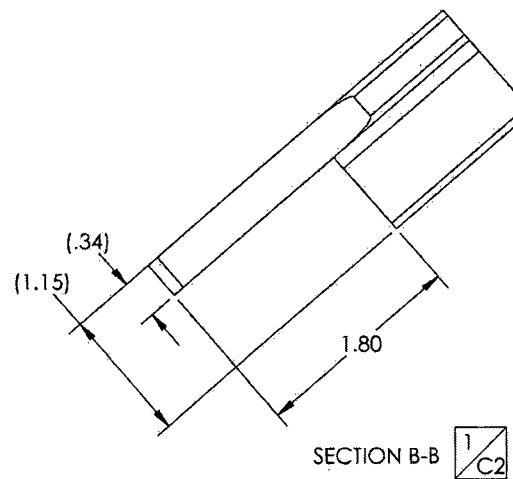
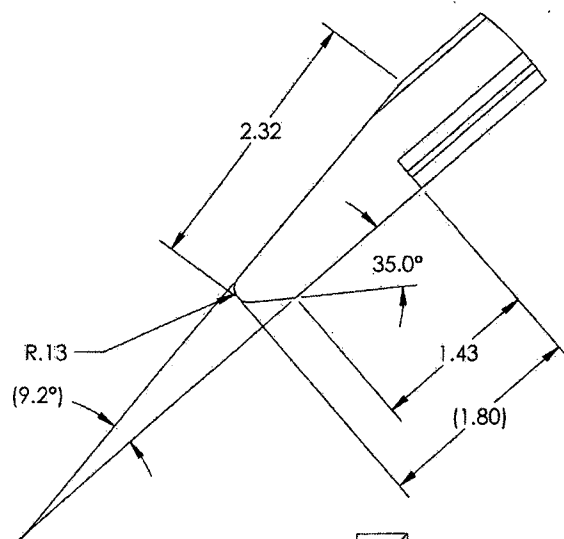
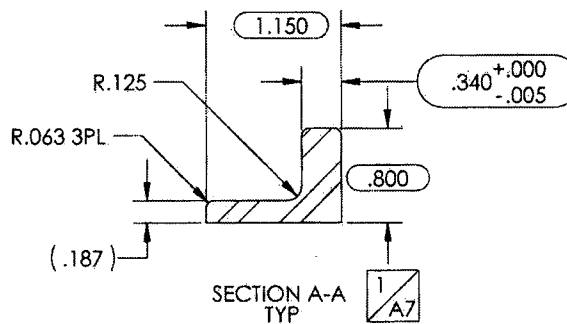
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ORIGINAL DATE (MM-DD-YY) 04-25-97		APICAL INDUSTRIES	
DRAWN BY T. CREAGER		2608 TEMPLE HEIGHTS DR.	
J. JACKSON P. BRAMO		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWING APPROVAL P. BRAMO		DEFLECTOR	
CONTRACT NO.		646.9800	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .001 ANGLES ± .5°		SHEET 8 OF 6	REV A
		SCALE NONE	SHEET 2 OF 6

1 2 3 4 5 6 7 8

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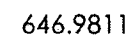


D

GENERAL NOTE (MATERIALS) DRAWN BY J. JACKSON DRAWING APPROVAL P. BRAVO CONTRACT NO.	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .02 3 PLACE DECIMALS ± .010 ANGLES ± .5°	DEFLECTOR
SHEET CAGE CODE B 07M26	DWG. NO. 646.9800
SCALE: NONE	REV. A SHEET 3 OF 6

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21.10
(18.27)
17.51
17.38
 $\phi .188$ THRU
R.25
R6.00
(8.5°)
E
E
 $\phi .177$ THRU
6.25
41.3°
49.8°
B
(.64)
.310
0
8.64
1.615
.728
0
.340^{+.000}_{-.005}
.70
.375
646.9811
.13 X 45.0°
2 PL
SECTION E-E
3 X $\phi .177$ THRU
R1.00
2.110 $\pm .002$
4.220 $\pm .002$
.30 X 23.0°
DETAIL B
DEFLECTOR
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300
ORIGINAL DATE: 04-23-09
DRAWN BY: J. JACKSON
CHECKED BY: P. BEAVO
DRAWING APPROVAL:
CONTRACTING NO.:
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
CLEARANCES ARE
2 PLACE DECIMALS $\pm .02$
ANGLES: 1:20
SHEET 4 OF 4

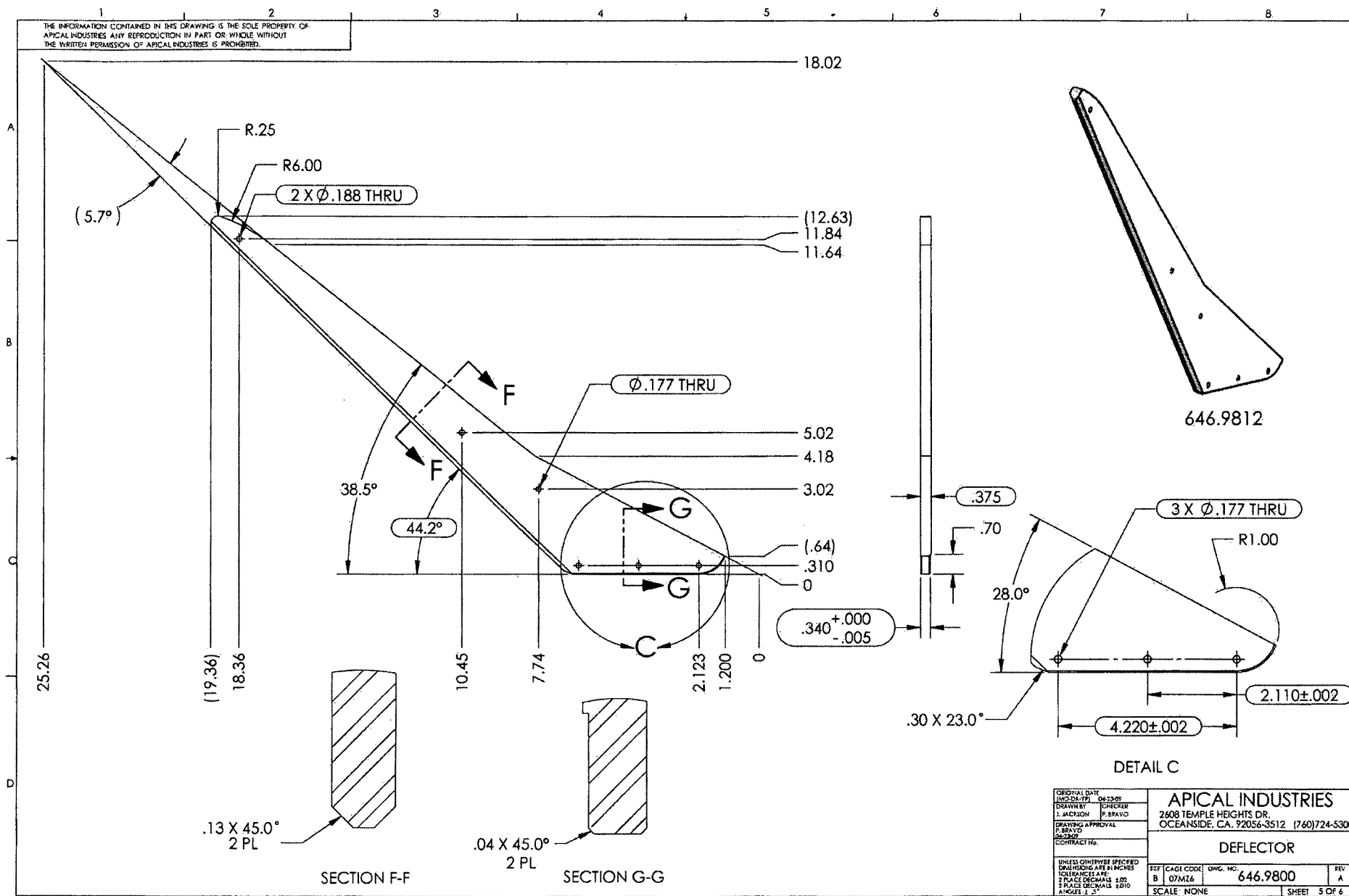


SECTION E-E

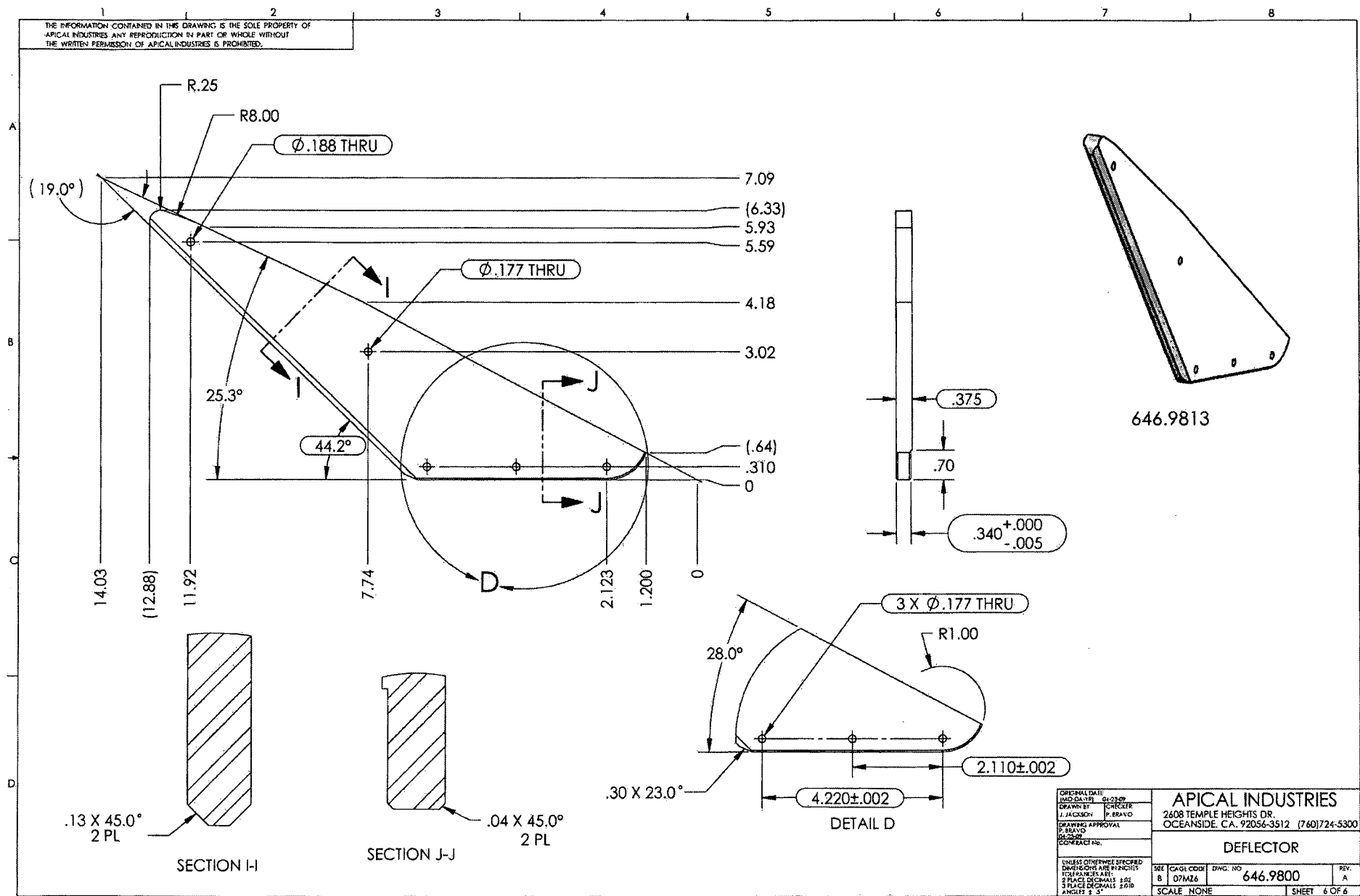


ORIGINAL DATE (R42 DA, T5) 04-23-09 DRAWN BY J. JACKSON P. BRAVO DRAWING APPROVAL P. BRAVO 06-25-09 CONTROL NO.	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA 92056-3512 (760)724-5300			
	DEFLECTOR			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES 1 PLACE DECIMALS 1.02 2 PLACE DECIMALS 1.2010 3 PLACE DECIMALS 1.20105	SET 8 SCALE NONE	GAGE CODE 07M36 NONE	DWG. NO. 646.9800 SHEET 4 OF 6	REV. A

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ORIGINAL DATE: 01-23-89		APICAL INDUSTRIES	
DRAWN BY: CHERIE		2608 TEMPLE HEIGHTS DR.	
J. JACKSON		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL: P. BRAVO		DEFLECTOR	
NO. 0000			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED		SCALE: NONE	
DIMENSIONS ARE IN INCHES		SHEET 6 OF 6	
TOLERANCES ARE:			
2 PLACE DECIMALS ±.015			
3 PLACE DECIMALS ±.010			
ANGLES ±.5°			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31336

Purchase Order Date 2/11/2016

PO Print Date 2/16/2016

Page Number 2 of 5

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	138336	647.1712 GUSSET REV. D	2/19/2016	15.00	\$13.65	\$204.75
---	--------	------------------------	-----------	-------	---------	----------

Yes

2/19/2016

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$204.75

4	140775	646.9810 DEFLECTOR	2/19/2016	6.00	\$49.75	\$291.50
---	--------	--------------------	-----------	------	---------	----------

REV. A

Yes

2/19/2016

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$291.50

5	140809	646.9810 DEFLECTOR	2/19/2016	4.00	\$51.00	\$204.00
---	--------	--------------------	-----------	------	---------	----------

REV. A

Yes

2/19/2016

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

Line Total: \$204.00

Note:

2/16/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911305

Date: 24-Feb-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
4 ea	Part: 140809 646.9810 Deflector Job: 19177	Rev: A	Line: 5
DATE: 24/2/16		16/2/24	
CERTIFIED SIGNATURE: <i>[Signature]</i>			
RECEIVER SIGNATURE: _____			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. CERTIFICATE OF CONFORMANCE A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS. MADE IN CANADA.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31336

Purchase Order Date 2/1/2016

PO Print Date 2/6/2016

Page Number 2 of 5

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

613-446-4544

Customer POID

Customer Tax #

10127-2607

Ship To Contact

Terms

Net 30

Ship To Phone

Currency

CAD

Ship Via:

VENDOR'S TRUCK

FOB

FCA - (Free Carrier)

Ship Acct:

16/12/23

3	138336	647.1712 GUSSET REV. D	2/16/2016	15.00	\$13.65	
			Yes			
			2/19/2016			

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

4	140775	646.9810 DEFLECTOR REV. A	2/19/2016	6.00	\$49.75	
			Yes			
			2/19/2016			

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

5	140809	646.9810 DEFLECTOR REV. A	2/19/2016	4.00	\$51.00	
			Yes			
			2/19/2016			

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total:

Note:

2/16/2016